

8456

10-11



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RB T101544
Job Sheet 178881



Part No: RB T101544

Job Qty: 1 ea

Part Name: Adapter Set



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/8/18

Job Tracking No:

Due Date: 10/9/18

Created By: Logan David

Type: SOLD

"Switch W/O" ---- re-identify

Description: Remove Rev PO , 8456 ship 10-11

Note: DWG RB T101544 Rev.2 IPP Rev. A 18.06.08 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		10/9/18	0.00	0.00	Start Up Small Fab-2		
110	Small Fab	1 pcs		10/9/18	0.00	0.10	Small Fab-3		MLL
120	QC	1 pcs		10/9/18	0.00	0.00	QC5		MLDAS 38
130	Packaging	1 pcs		10/9/18	0.00	0.00	Packaging3-1		MLD 38
140	QC21-FG	1 Ea		10/9/18	0.00	0.00	QC21		GA

Part Op
Descriptions: 110 - Pick bag and tag.

DAS
21
OCT 05 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RB T101544-PO	Adapter Set	1 Ea (1 ea)	90-Start up Operation	3102104

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	RB T101544	1	1	0

Part Specifications

Specifications could not be found.

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Container No: S115341

Part: FB T101544

Job No: 178881

Serial No/Batch: S115341

Revision: 2

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Oakville, ON K6L 1K7
TEL: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 10/02/18



Dart Hawkesbury
1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada
Tel (613) 632-5200
Fax 613 632-5246

Inventory

Operation Number	Operation	Container No	Job	Master Unit Number	Quantity	Weight	Serial No/Batch	Location	Container	Status	Added	Special Comments	Label	Supplier	Change No	Inventory Type
Part Number: RB T101544 Revision: PO Adapter Set																
160	QC21-FG	S102104	182505		1 Ea	0	S102104	Start Up Small Fab-2	Bin	Allocated	8/14/2018	*				False
Operation Totals:		1			1	0										
Part Totals:		1			1	0										
Totals:		1			1	0										

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10/2/2018



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Order Log

Order Log

Order No	Order Date	Customer	Ship-To Contact	Part No	Unit Price	Amount	Quantity	Quantity Shipped	Quantity Remaining	Customer Due Date	Ship Date	Customer PO	Status	Type	Priority	Special Comments	Accounting Job No
8456	9/13/18	CASES01 Aeroservicios Especializados SA de CV - ASESA		RB T101529- 131	\$1,125.00	\$1,125.00	1	1	0	9/14/18	9/14/18	19909	Open	Reactive		CUSTOMER REQUESTED PARTIAL SHIPMENTS Tax ID AES8312056S9 Fedex Priority Acc: 233229849	
				RB T101544	\$768.00	\$768.00	1	0	1	10/11/18	10/11/18						
				RB T101576	\$1,868.00	\$1,868.00	1	0	1	12/6/18	12/6/18						
				RB T103140- 101	\$1,155.00	\$1,155.00	1	0	1	12/6/18	12/6/18						
				RB T102102	\$225.00	\$225.00	1	1	0	9/14/18	9/14/18						
				RB T102103	\$280.00	\$280.00	1	1	0	9/14/18	9/14/18						
				RB DB3188L	\$550.00	\$550.00	1	0	1	12/6/18	12/6/18						
				RB T101740	\$2,185.00	\$2,185.00	1	0	1	12/6/18	12/6/18						
1 Orders					Total:	\$8,156.00											

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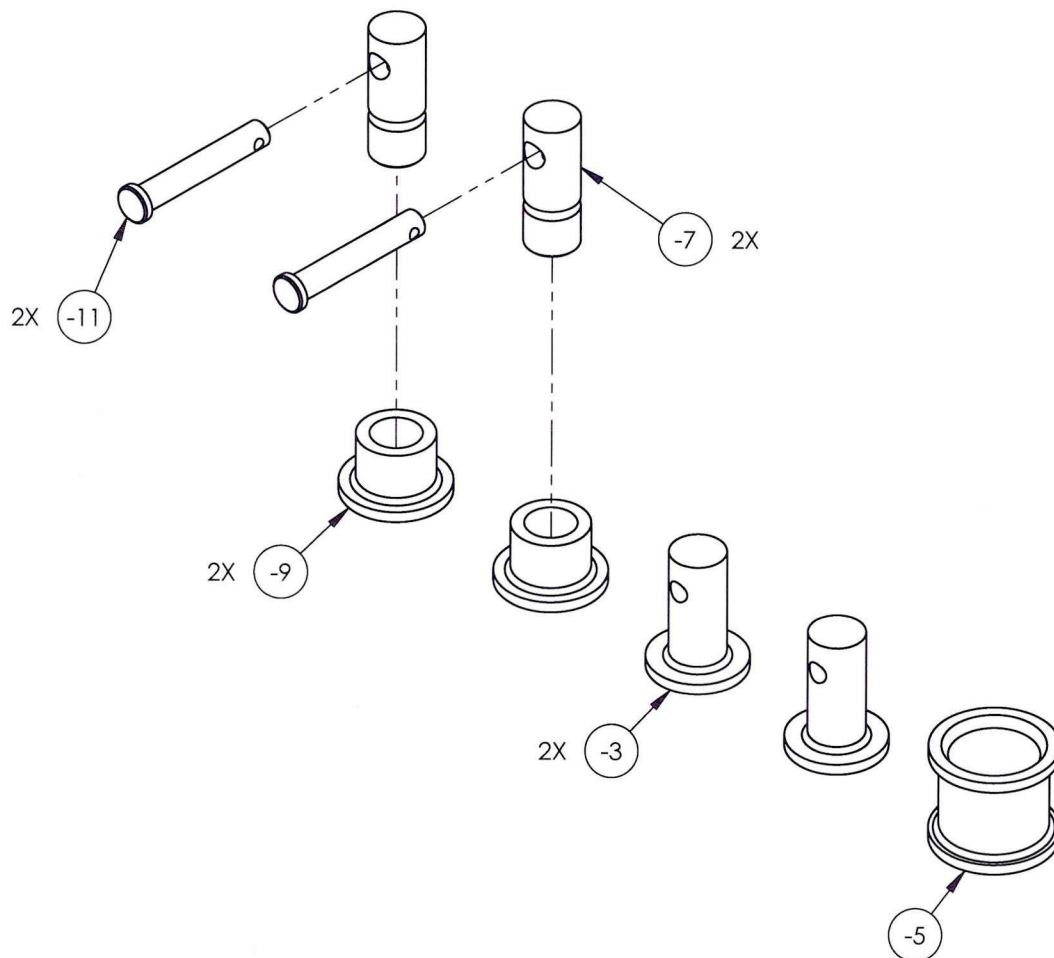
Production Requirements Planning

Part No	Part Status	Standard Job Quantity	Related Parts	Name	Lead Time	Min Inv	Max Inv	Rework Inventory	Inv WIP	Inv FG	Max Job Quantity		Past Due	10/1/2018	10/8/2018	10/15/2018	10/22/2018	10/29/2018	11/5/2018	11/12/2018	11/19/2018	11/26/2018	12/3/2018
RB T101544	Active	1	MS20392-4C53 RB T101544-3 RB T101544-5 RB T101544-7 RB T101544-9	Adapter Set	3	0	0	0	0	0	0	Customer Releases	0	0	1	0	0	0	0	0	0	0	0
												Forecast	0	0	0	0	0	0	0	0	0	0	0
												Job Demand	0	0	0	0	0	0	0	0	0	0	0
												Net Demand Job	0	0	0	0	0	0	0	0	0	0	0
												Parent Demand	0	0	0	0	0	0	0	0	0	0	0
												Scheduled	0	0	1	0	0	0	0	0	0	0	0
												Net	0	0	0	0	0	0	0	0	0	0	0
RB T101544-PO	Active	0	RB T101544P	Adapter Set	0	0	0	0	0	1	0	Customer Releases	0	0	0	0	0	0	0	0	0	0	0
												Forecast	0	0	0	0	0	0	0	0	0	0	0
												Job Demand	0	0	1	0	0	0	0	0	0	0	0
												Net Demand Job	0	0	0	0	0	0	0	0	0	0	0
												Parent Demand	0	0	0	0	0	0	0	0	0	0	0
												Scheduled	0	0	0	0	0	0	0	0	0	0	0
												Net	1	1	0	0	0	0	0	0	0	0	0
RB T101544-3	Active	2	M303R1.375	Lock	10	0	0	0	0	0	0	Customer Releases	0	0	0	0	0	0	0	0	0	0	0
												Forecast	0	0	0	0	0	0	0	0	0	0	0
												Job Demand	0	0	0	0	0	0	0	0	0	0	0
												Net Demand Job	0	0	0	0	0	0	0	0	0	0	0
												Parent Demand	0	0	0	0	0	0	0	0	0	0	0
												Scheduled	0	0	0	0	0	8	0	0	0	0	0
												Net	0	0	0	0	0	8	8	8	8	8	8
RB T101544-5	Active	1	M303R1.500	Spacer	10	0	0	0	0	0	0	Customer Releases	0	0	0	0	0	0	0	0	0	0	0
												Forecast	0	0	0	0	0	0	0	0	0	0	0
												Job Demand	0	0	0	0	0	0	0	0	0	0	0
												Net Demand Job	0	0	0	0	0	0	0	0	0	0	0
												Parent Demand	0	0	0	0	0	0	0	0	0	0	0
												Scheduled	0	0	0	0	0	8	0	0	0	0	0
												Net	0	0	0	0	0	8	8	8	8	8	8
RB T101544-7	Active	2	M303R0.750	Stop Tool	10	0	0	0	0	0	0	Customer Releases	0	0	0	0	0	0	0	0	0	0	0
												Forecast	0	0	0	0	0	0	0	0	0	0	0
												Job Demand	0	0	0	0	0	0	0	0	0	0	0
												Net Demand Job	0	0	0	0	0	0	0	0	0	0	0
												Parent Demand	0	0	0	0	0	0	0	0	0	0	0
												Scheduled	0	0	0	0	0	8	0	0	0	0	0
												Net	0	0	0	0	0	8	8	8	8	8	8
RB T101544-9	Active	2	M303R1.375	Adjuster	10	0	0	0	0	0	0	Customer Releases	0	0	0	0	0	0	0	0	0	0	0
												Forecast	0	0	0	0	0	0	0	0	0	0	0
												Job Demand	0	0	0	0	0	0	0	0	0	0	0
												Net Demand Job	0	0	0	0	0	0	0	0	0	0	0
												Parent Demand	0	0	0	0	0	0	0	0	0	0	0
												Scheduled	0	0	0	0	0	8	0	0	0	0	0
												Net	0	0	0	0	0	8	8	8	8	8	8

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
1		REDRAWN FROM ORIGINAL TATTERED REV A DRAWING.	12/5/2013	CFS
2	15-0338	-3, -5, -7, -9 CH'D MATERIAL CALLOUT WAS 302 IS 302/303. -3 CH'D THREAD CALL OUT WAS 1/4-28 UNF-3B Ψ .75 IS 1/4-28 UNF-2B Ψ .75. -7 CH'D THREAD CALL OUT WAS 5/8-18 UNF-3A IS 5/8-18 UNF-2A, WAS 1/4-28 UNF-3B Ψ .75 IS 1/4-28 UNF-2B Ψ .75. -9 CH'D DIM WAS $\emptyset$.256-.251 THRU ALL IS $\emptyset$.256-.251 Ψ $\emptyset$.31 X 90°, CH'D THREAD CALL OUT WAS 5/8-18 UNF-3B Ψ .51 IS 5/8-18 UNF-2B Ψ .51. CH'D SHEET ONE NOTE 2 WAS SIMILAR TO T101522 IS USED WITH RB T101544.	10/26/2015	RJC
				JAG



NOTE:

1. REF. BELL T/N: T101544.
2. USED WITH RB T101544.

DART AEROSPACE	
TITLE ADAPTER SET, MAIN & TAIL ROTOR BALANCE	
DWG NO. RB T101544	REV 2
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX $\pm$.005 .XX $\pm$.01 .X $\pm$.1 FRACTIONS $\pm$ 1/8 ANGLES $\pm$ 5° 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	DRAWN BY: SMITH APPROVED: <i>D Weil</i> HEAT TREAT FINISH SPEC USED ON MODEL BELL 206, TH67 SCALE 1:2 DATE 12/4/2013 SHEET 1 OF 5

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-3	2	LOCK	302/303		2
			-5	1	SPACER	302/303		3
			-7	2	LOCK	302/303		4
			-9	2	ADJUSTER	302/303		5
		B/O	-11	2	PIN	STEEL	$\emptyset$ 5/16 X 1-7/8 AIRCRAFT SPRUCE MS20392-4C53	1